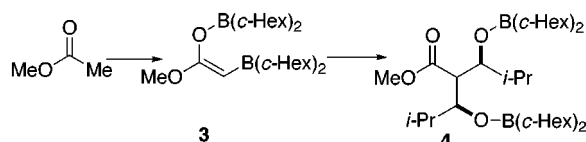


Scheme 1



The stereochemistry of the enolate was determined in a NOESY experiment by observation of a cross-peak between the methoxy protons and the methine proton. Therefore, the structure of the intermediate was formulated as **3** (Scheme 1). This structure is unique in that two dicyclohexylboron moieties are incorporated in the enolate, involving formation of a carbon–boron bond. **3** could quantitatively be transformed into **4** after addition of isobutyraldehyde.⁵ Thus, this transformation leads to the conclusion that **3** is an intermediate of the double aldol reaction (Scheme 1).⁶

NMR experiments were then conducted on the double aldol reaction of chiral acetate **1**. Similar spectral characteristics were observed, except for the presence of an isomeric doubly borylated enolate. At $-73\text{ }^\circ\text{C}$ (in $\text{CD}_2\text{Cl}_2\text{--CDCl}_3$), ^1H and ^{13}C NMR showed unresolved spectra, but the presence of ammonium proton (integrated as 2H relative to the starting ester) and two carbon signals assignable to the keteneacetal (165.2 and 87.4 ppm). When the spectra were recorded at $-43\text{ }^\circ\text{C}$, another set of the keteneacetal signals appeared at 166.4 and 84.6 ppm. The latter isomer increased to 1:1 at $-23\text{ }^\circ\text{C}$, and the two sets of distinctly resolved signals (1:3) were observed at $-3\text{ }^\circ\text{C}$. Two species were assigned spectroscopically as isomers of the doubly borylated enolate **6(E)** and **6(Z)**.⁷ The *E*:*Z* ratio was in good agreement with the ratios of the double aldol products obtained by enolization at $-78\text{ }^\circ\text{C}$, **2a**:**2b**:**2c** = 88:9:3,¹ and at $0\text{ }^\circ\text{C}$, **2a**:**2b**:**2c** = 23:67:10 (Scheme 2).⁸ The facile isomerization of the doubly borylated enolate would be particularly noteworthy.⁹ When **1** was treated with 1.0 equiv of *c*-Hex₂BOTf and 1.3 equiv of triethylamine at $-65\text{ }^\circ\text{C}$, the intermediate mono-enolate **5**¹⁰ could be detected in the reaction mixture at $-23\text{ }^\circ\text{C}$ (**5**, 15%; **6**, 40% (*E*:*Z* = 1:2); **1**, 45%).¹¹ This mixture was converted **6** with another equivalent of *c*-Hex₂BOTf. This indicated that the doubly borylated enolate was formed in a stepwise manner.

(5) When the corresponding doubly borylated enolate derived from benzyl acetate was treated with $\text{D}_2\text{O--MeOD}$, two deuteriums were incorporated at the acetyl group quantitatively.

(6) **3** was not stable enough to obtain accurate elemental analysis nor mass spectra under various ionization conditions. The double aldol reaction in the absence of the ammonium salt and excess reagents led to the same results.

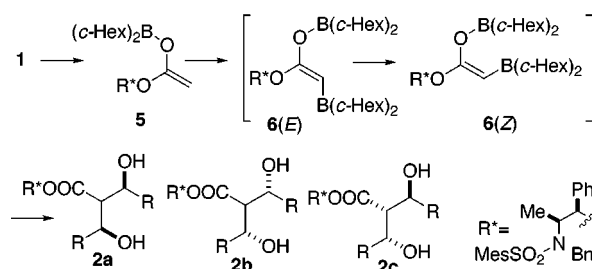
(7) In this paper, the highest priority is designated to the OBR_2 group for the descriptor of the stereochemistry of boron enolates.

(8) The stereochemical outcome is in good agreement to the propionate aldol reaction with the same auxiliary. The opposite sense of the facial selectivity from the enolate of different configuration (*E* and *Z*) was observed for the *anti* and *syn* aldol reactions using the same auxiliary. See, Abiko, A.; Liu, J.-F.; Masamune, S. *J. Am. Chem. Soc.* **1997**, *119*, 2586. Liu, J.-F.; Abiko, A.; Pei, Z.; Buske, D. C.; Masamune, S. *Tetrahedron Lett.* **1998**, *39*, 1873.

(9) The similar *Z*-isomer preference on the isomerization of the boron enolate of propionate esters was reported. Abiko, A.; Liu, J.-F.; Masamune, S. *J. Org. Chem.*, **1996**, *61*, 2590.

(10) Because of a minute quantity and instability of **5**, the structure was determined using a ^{13}C -enriched sample. See Supporting Information.

Scheme 2



The doubly borylated enolate chemistry was further examined. Under the standard conditions¹² a variety of doubly borylated enolates were formed from methoxyacetone, dimethylacetamide, and acetic acid, and with *n*-Bu₂BOTf, 9-BBN triflate or *c*-Hex₂BI from methyl acetate. Only a “conventionally” assumed boron enolate, however, was detected from PhSCOCH₃, 4-methoxyacetophenone, or 2-methoxyacetophenone. The mono-enolate of PhSCOCH₃ and 2-methoxyacetophenone were slowly converted to the doubly borylated enolates after prolonged reaction at $0\text{ }^\circ\text{C}$ with excess boron triflate (4.5 equiv, 24 h, 100%).¹³ The difference in the formation of the doubly borylated enolate would be closely related with the rate of formation and stability of a carbon-bound boron enolate as an intermediate.¹⁴

In summary, we characterized an unprecedented doubly metalated boron enolate as an intermediate of the double aldol reaction using ^1H , ^{13}C , ^{11}B NMR. To our best knowledge, this is the first example for characterizing a “carbon-bound boron enolate” as well as a doubly metalated enolate species from a carbonyl compound under conventional conditions for enolate preparation. Further investigation of the chemistry of the doubly metalated enolate and the double aldol reaction are underway in our laboratories.

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Supporting Information Available: Experimental procedures and spectral data, and NMR spectra of **3**, **6**, and the doubly borylated enolates (PDF). This material is available free of charge via the Internet at <http://pubs.acs.org>.

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(11) The *E*:*Z* ratio of **6** slowly changed to 1:3 upon standing at $-23\text{ }^\circ\text{C}$.

(12) The carbonyl compound was mixed with boron reagent (2.5 equiv) and Et₃N (3.0 equiv) in CDCl_3 at $0\text{ }^\circ\text{C}$ for 5 min, and then the reaction was monitored by NMR at $23\text{ }^\circ\text{C}$. *c*-Hex₂BOTf (4.0 equiv) and Et₃N (5.0 equiv) were employed for acetic acid.

(13) Formation of the doubly borylated enolate appears more general than previously thought. Detailed discussion of the double aldol reaction of these doubly borylated enolates will be reported in due course.

(14) It is well-known that carbon-bound enolate is more favorable for carboxylic esters than ketones, presumably due to the resonance stabilization. See, e.g. Larson, G. L.; Fuentes, L. M. *J. Am. Chem. Soc.* **1981**, *103*, 2418.